



KYSOR
A Division of Bergstrom Inc.

Air Conditioning & Heating
Replacement Parts



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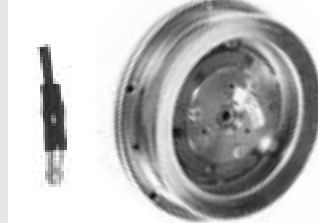
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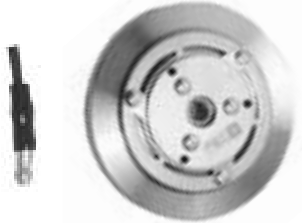
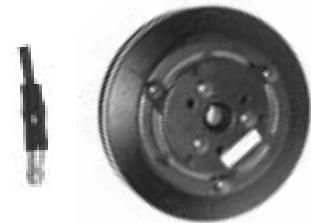
Single Groove

CLUTCHES

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---------------|-------------|-------------|------|----|-----|--------|-----|--|---------------|--------|-------------|-------|----|-----|--------|-----|---|---------------|----|-------------|------|----|--------|--------|-----|---|---------------|----------|-------------|------|----|----------|--------|----|
| <p>Part No. 1310002 Frigidaire, Harrison</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>5"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>N/A</td> <td>Volts:</td> <td>N/A</td> </tr> </table> | A (Diameter): | 5" | C (Groove): | 1/2" | B: | N/A | Volts: | N/A | <p>Part No. 1310003 Frigidaire, Harrison</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>5 5/8"</td> <td>C (Groove):</td> <td>7/16"</td> </tr> <tr> <td>B:</td> <td>N/A</td> <td>Volts:</td> <td>N/A</td> </tr> </table> | A (Diameter): | 5 5/8" | C (Groove): | 7/16" | B: | N/A | Volts: | N/A | <p>Part No. 1310013 Frigidaire, Harrison</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>5"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>1 1/4"</td> <td>Volts:</td> <td>N/A</td> </tr> </table> | A (Diameter): | 5" | C (Groove): | 1/2" | B: | 1 1/4" | Volts: | N/A | <p>Part No. 1312001 Tecumseh/CCI</p>  <p>Female Spade</p> <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 23/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 1/2" | B: | 2 23/32" | Volts: | 12 |
| A (Diameter): | 5" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | N/A | Volts: | N/A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 5 5/8" | C (Groove): | 7/16" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | N/A | Volts: | N/A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 5" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 1 1/4" | Volts: | N/A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 11/16" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 23/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|--|---------------|-------------|-------------|--------|----|----------|--------|----|---|---------------|----|-------------|------|----|----------|--------|----|---|---------------|----|-------------|------|----|----------|--------|----|---|---------------|----------|-------------|------|----|----------|--------|----|
| <p>Part No. 1313002 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 9/32"</td> <td>C (Groove):</td> <td>19/32"</td> </tr> <tr> <td>B:</td> <td>2 23/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 9/32" | C (Groove): | 19/32" | B: | 2 23/32" | Volts: | 12 | <p>Part No. 1313008 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 23/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6" | C (Groove): | 1/2" | B: | 2 23/32" | Volts: | 12 | <p>Part No. 1314001 Tecumseh/CCI</p>  <p>*Dual Lead Wire</p> <table border="1"> <tr> <td>A (Diameter):</td> <td>6"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 27/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6" | C (Groove): | 1/2" | B: | 2 27/32" | Volts: | 12 | <p>Part No. 1399002 Seltec/Diesel Kiki/Zexel</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>4 15/16"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>1 47/64"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 4 15/16" | C (Groove): | 1/2" | B: | 1 47/64" | Volts: | 12 |
| A (Diameter): | 6 9/32" | C (Groove): | 19/32" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 23/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 23/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 27/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 4 15/16" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 1 47/64" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|---|---------------|-------------|-------------|------|----|----------|--------|----|--|---------------|----------|-------------|------|----|----------|--------|----|--|---------------|----|-------------|------|----|----------|--------|----|---|---------------|--------|-------------|--------|----|--------|--------|----|
| <p>Part No. 1399005 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 47/64"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6" | C (Groove): | 1/2" | B: | 2 47/64" | Volts: | 12 | <p>Part No. 1399011 Tecumseh/CCI</p>  <p>Single Eyelet</p> <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 17/64"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 1/2" | B: | 2 17/64" | Volts: | 12 | <p>Part No. 1399013 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>2 23/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6" | C (Groove): | 1/2" | B: | 2 23/32" | Volts: | 12 | <p>Part No. 1399014 Seltec/Diesel Kiki/Zexel</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 1/4"</td> <td>C (Groove):</td> <td>25/32"</td> </tr> <tr> <td>B:</td> <td>1 7/8"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 1/4" | C (Groove): | 25/32" | B: | 1 7/8" | Volts: | 12 |
| A (Diameter): | 6" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 47/64" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 11/16" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 17/64" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 23/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 1/4" | C (Groove): | 25/32" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 1 7/8" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |


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|---|---------------|-------------|-------------|--------|----|----------|--------|----|---|---------------|----------|-------------|------|----|----------|--------|----|---|---------------|----------|-------------|-------|----|----------|--------|----|--|---------------|----------|-------------|--------|----|---------|--------|----|
| <p>Part No. 1399017 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>19/32"</td> </tr> <tr> <td>B:</td> <td>1 25/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 19/32" | B: | 1 25/32" | Volts: | 12 | <p>Part No. 1399019 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>1/2"</td> </tr> <tr> <td>B:</td> <td>1 25/32"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 1/2" | B: | 1 25/32" | Volts: | 12 | <p>Part No. 1399023 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>9/32"</td> </tr> <tr> <td>B:</td> <td>2 47/64"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 9/32" | B: | 2 47/64" | Volts: | 12 | <p>Part No. 1399026 Tecumseh/CCI</p>  <table border="1"> <tr> <td>A (Diameter):</td> <td>6 11/16"</td> <td>C (Groove):</td> <td>19/32"</td> </tr> <tr> <td>B:</td> <td>3 9/64"</td> <td>Volts:</td> <td>12</td> </tr> </table> | A (Diameter): | 6 11/16" | C (Groove): | 19/32" | B: | 3 9/64" | Volts: | 12 |
| A (Diameter): | 6 11/16" | C (Groove): | 19/32" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 1 25/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 11/16" | C (Groove): | 1/2" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 1 25/32" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 11/16" | C (Groove): | 9/32" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 2 47/64" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A (Diameter): | 6 11/16" | C (Groove): | 19/32" | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| B: | 3 9/64" | Volts: | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Part No. 1399027
Tecumseh/CCI



| | | | |
|---------------|----------|-------------|--------|
| A (Diameter): | 7 11/32" | C (Groove): | 13/16" |
| B: | 1 61/64" | Volts: | 12 |

Part No. 1399028
Tecumseh/CCI



| | | | |
|---------------|--------|-------------|------|
| A (Diameter): | 6 7/8" | C (Groove): | 1/2" |
| B: | 1 5/8" | Volts: | 24 |

Part No. 1399031
Tecumseh/CCI



| | | | |
|---------------|----------|-------------|------|
| A (Diameter): | 6 3/4" | C (Groove): | 1/2" |
| B: | 1 25/32" | Volts: | 12 |

Part No. 1399035
Tecumseh/CCI



| | | | |
|---------------|----------|-------------|------|
| A (Diameter): | 6 3/4" | C (Groove): | 1/2" |
| B: | 1 25/32" | Volts: | 24 |

Part No. 1399036
Tecumseh/CCI



| | | | |
|---------------|--------|-------------|--------|
| A (Diameter): | 7 1/4" | C (Groove): | 25/32" |
| B: | N/A | Volts: | 24 |

Part No. 1399060
Tecumseh/CCI

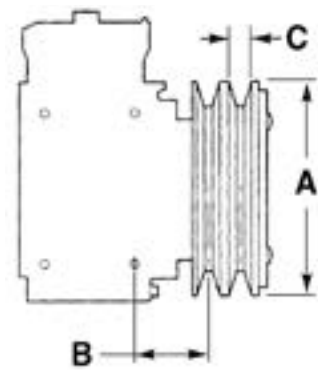


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|---------------|----------|-------------|--------|
| A (Diameter): | 6 11/16" | C (Groove): | 13/16" |
| B: | 3 3/64" | Volts: | 12 |

Part No. 1399061
Tecumseh/CCI



| | | | |
|---------------|--------|-------------|------|
| A (Diameter): | 7 1/4" | C (Groove): | 1/2" |
| B: | 3 1/8" | Volts: | 24 |



CLUTCHES



Single Groove

Single Groove Specifications

| A (Diameter) | B | C (Groove) | Volts | Notes | OEM No. | Part No. |
|---------------------------------|----------|------------|-------|--------------------------|---------|-----------------|
| Frigidaire, Harrison | | | | | | |
| 5" | N/A | 1/2" | N/A | Frigidaire, Harrison | N/A | 1310002 |
| 5 5/8" | N/A | 7/16" | N/A | Frigidaire, Harrison | N/A | 1310003 |
| 5" | 1 1/4" | 1/2" | N/A | Frigidaire, Harrison | N/A | 1310013 |
| Blissfield/Tecumseh/CCI | | | | | | |
| 12V | | | | | | |
| 6 11/16" | 2 23/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 502393 | 1312001 |
| 6 9/32" | 2 23/32" | 19/32" | 12 | Blissfield/Tecumseh/CCI | 515528 | 1313002 |
| 6" | 2 23/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 503887 | 1313008 |
| 6" | 2 27/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 14533 | 1314001* |
| 6" | 2 47/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 502409 | 1399005 |
| 6 11/16" | 2 17/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 501280 | 1399011 |
| 6" | 2 23/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 508888 | 1399013 |
| 6 11/16" | 1 25/32" | 19/32" | 12 | Blissfield/Tecumseh/CCI | 502731 | 1399017 |
| 6 11/16" | 1 25/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 502730 | 1399019 |
| 6 11/16" | 2 47/64" | 19/32" | 12 | Blissfield/Tecumseh/CCI | 502736 | 1399023 |
| 6 11/16" | 3 9/64" | 19/32" | 12 | Blissfield/Tecumseh/CCI | 502741 | 1399026 |
| 7 11/32" | 1 61/64" | 13/16" | 12 | Blissfield/Tecumseh/CCI | 502400 | 1399027 |
| 6 3/4" | 1 25/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 1466-72 | 1399031 |
| 6 11/16" | 3 3/64" | 13/16" | 12 | Blissfield/Tecumseh/CCI | 508821 | 1399060 |
| 24V | | | | | | |
| 6 7/8" | 1 5/8" | 1/2" | 24 | Blissfield/Tecumseh/CCI | 1466-84 | 1399028 |
| 6 3/4" | 1 25/32" | 1/2" | 24 | Blissfield/Tecumseh/CCI | 1466-71 | 1399035 |
| 7 1/4" | N/A | 25/32" | 24 | Blissfield/Tecumseh/CCI | N/A | 1399036 |
| 7 1/4" | 3 1/8" | 1/2" | 24 | Blissfield/Tecumseh/CCI | 1466-74 | 1399061 |
| Seltec/Diesel Kiki/Zexel | | | | | | |
| 12V | | | | | | |
| 4 15/16" | 1 47/64" | 1/2" | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1399002 |
| 6 1/4" | 1 7/8" | 25/32" | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1399014 |


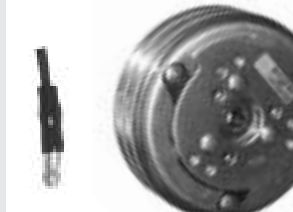
* Dual Lead Wire

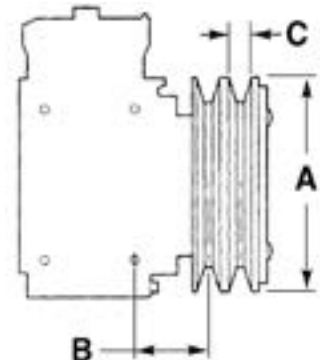


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| <p>Part No. 1313005 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 1 41/64" Volts: 12</p> | <p>Part No. 1313006 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 2 23/32" Volts: 12</p> | <p>Part No. 1380001 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 3/16" Volts: 12</p> | <p>Part No. 1380002 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 2 5/16" Volts: 12</p> |
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| <p>Part No. 1380003 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 1 41/64" Volts: 12</p> | <p>Part No. 1380008 Seltec/Diesel Kiki/Zexel</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: N/A Volts: 12</p> | <p>Part No. 1380009 Seltec/Diesel Kiki/Zexel</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: N/A Volts: 24</p> | <p>Part No. 1380010 Seltec/Diesel Kiki/Zexel</p>  <p>A (Diameter): 6 1/5" C (Groove): 3/5" B: N/A Volts: 12</p> |
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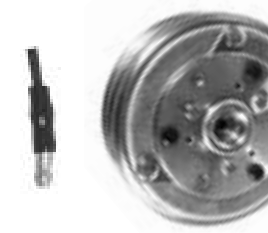
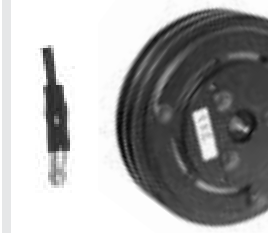
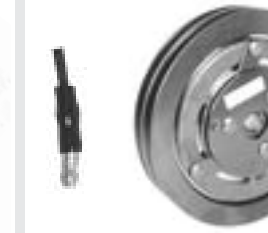
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| <p>Part No. 1380011 Seltec/Diesel Kiki/Zexel</p>  <p>A (Diameter): 6 1/5" C (Groove): 3/5" B: N/A Volts: 24</p> | <p>Part No. 1399003 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 1 41/64" Volts: 12</p> | <p>Part No. 1399004 Tecumseh/CCI</p>  <p>A (Diameter): 7" C (Groove): 1/2" B: 1 41/64" Volts: 12</p> | <p>Part No. 1399007 Tecumseh/CCI</p>  <p>A (Diameter): 6" C (Groove): 1/2" B: 1 5/8" Volts: 12</p> |
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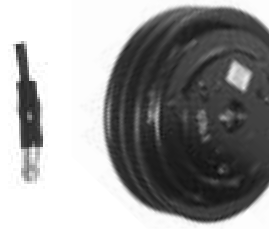

| | | |
|---|--|---|
| <p>Part No. 1399039 Seltec/Diesel Kiki/Zexel</p> <p>No Photo Available</p> <p>A (Diameter): 5 5/16" C (Groove): 1/2" B: N/A Volts: 24</p> | <p>Part No. 1399041 Sanden</p>  <p>A (Diameter): 5 1/4" C (Groove): 1/2" B: 2" Volts: 12</p> | <p>Part No. 1399042 Sanden</p>  <p>A (Diameter): 5 1/2" C (Groove): 1/2" B: 41/64" Volts: 12</p> |
|---|--|---|

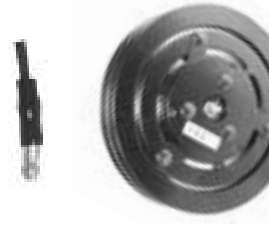


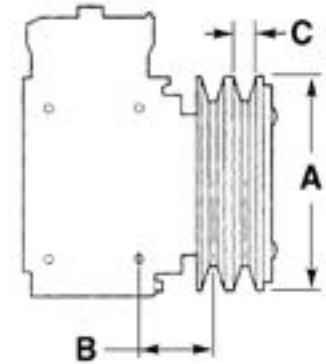
Double Groove

CLUTCHES

| | | | |
|--|--|---|--|
| Part No. 1399043 Sanden  A (Diameter): 5 1/4" C (Groove): 1/2" B: 2" Volts: 24 | Part No. 1399044 Seltec/Diesel Kiki/Zexel  A (Diameter): 5 5/16" C (Groove): 1/2" B: 1 5/64" Volts: 12 | Part No. 1399045 Seltec/Diesel Kiki/Zexel  A (Diameter): 6" C (Groove): 1/2" B: 1 41/64" Volts: 24 | Part No. 1399046 Tecumseh/CCI  A (Diameter): 7" C (Groove): 1/2" B: 1 41/64" Volts: 12 |
|--|--|---|--|

| | | | |
|--|---|---|--|
| Part No. 1399048 Tecumseh/CCI  A (Diameter): 6" C (Groove): 1/2" B: 1 11/16" Volts: 24 | Part No. 1399068 Sanden  A (Diameter): 4 59/64" C (Groove): 5/8" B: 2 5/32" Volts: 12 | Part No. 1399073 Sanden <p style="text-align: center;">No Photo Available</p> A (Diameter): 5" C (Groove): 1/2" B: 2 1/10" Volts: 12 | Part No. 1399076 Sanden <p style="text-align: center;">No Photo Available</p> A (Diameter): 5 1/5" C (Groove): 1/2" B: 1 3/5" Volts: 12 |
|--|---|---|--|

| |
|--|
| Part No. 1399086 Tecumseh/CCI  A (Diameter): 7" C (Groove): 1/2" B: 1 41/64" Volts: 24 |
|--|



Double Groove Specifications

| A (Diameter) | B | C (Groove) | Volts | Notes | OEM No. | Part No. |
|---------------------------------|----------|------------|-------|--------------------------|-----------|----------------|
| Blissfield/Tecumseh/CCI | | | | | | |
| 12V | | | | | | |
| 6" | 1 41/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 332639 | 1313005 |
| 6" | 2 23/32" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 511204 | 1313006 |
| 6" | 3/16" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 501939 | 1380001 |
| 6" | 2 5/16" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 522582 | 1380002 |
| 6" | 1 41/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 332639 | 1380003 |
| 6" | 1 41/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | | 1399003 |
| 7" | 1 41/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 502742 | 1399004 |
| 6" | 1 5/8" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 522582 | 1399007 |
| 7" | 1 41/64" | 1/2" | 12 | Blissfield/Tecumseh/CCI | 332334 | 1399046 |
| 24V | | | | | | |
| 6" | 1 11/16" | 1/2" | 24 | Blissfield/Tecumseh/CCI | 506121 | 1399048 |
| 7" | 1 41/64" | 1/2" | 24 | Blissfield/Tecumseh/CCI | 501075 | 1399086 |
| Sanden | | | | | | |
| 12V | | | | | | |
| 5 1/4" | 2" | 1/2" | 12 | Sanden | 6511-6210 | 1399041 |
| 5 1/4" | 41/64" | 1/2" | 12 | Sanden | 8517-6014 | 1399042 |
| 4 59/64" | 2 5/32" | 5/8" | 12 | Sanden | 4695-9931 | 1399068 |
| 5" | 2 1/10" | 1/2" | 12 | Sanden | 4419-9931 | 1399073 |
| 5 1/5" | 1 3/5" | 1/2" | 12 | Sanden | 4434-9931 | 1399076 |
| 24V | | | | | | |
| 5 1/4" | 2" | 1/2" | 24 | Sanden | 6519-6210 | 1399043 |
| Seltec/Diesel Kiki/Zexel | | | | | | |
| 12V | | | | | | |
| 6" | N/A | 1/2" | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1380008 |
| 6 1/5" | N/A | 3/5" | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1380010 |
| 5 5/16" | 15/64" | 1/2" | 12 | Seltec/Diesel Kiki/Zexel | | 1399044 |
| 24V | | | | | | |
| 6" | N/A | 1/2" | 24 | Seltec/Diesel Kiki/Zexel | N/A | 1380009 |
| 6 1/5" | N/A | 3/5" | 24 | Seltec/Diesel Kiki/Zexel | N/A | 1380011 |
| 5 5/16" | N/A | 1/2" | 24 | Seltec/Diesel Kiki/Zexel | 524-19723 | 1399039 |
| 6" | 1 41/64" | 1/2" | 24 | Seltec/Diesel Kiki/Zexel | N/A | 1399045 |

CLUTCHES



Multi-Groove

CLUTCHES

Part No. 1310007

Frigidaire, Harrison



| | | | |
|------------------|--------|-------------|------|
| A (Diameter): | 4 1/4" | C (Groove): | 7/8" |
| B: | N/A | Volts: | N/A |
| 6 Grooves | | | |

Part No. 1310009

Frigidaire, Harrison



| | | | |
|------------------|--------|-------------|------|
| A (Diameter): | 4 1/4" | C (Groove): | 7/8" |
| B: | N/A | Volts: | N/A |
| 6 Grooves | | | |

Part No. 1310010

Frigidaire, Harrison



| | | | |
|------------------|-----|-------------|------|
| A (Diameter): | 5" | C (Groove): | 7/8" |
| B: | N/A | Volts: | N/A |
| 6 Grooves | | | |

Part No. 1310016

Frigidaire, Harrison



| | | | |
|------------------|--------|-------------|------|
| A (Diameter): | 4 1/4" | C (Groove): | 7/8" |
| B: | N/A | Volts: | N/A |
| 6 Grooves | | | |

Part No. 1312002

Tecumseh/CCI



| | | | |
|------------------|--------|-------------|-------|
| A (Diameter): | 6" | C (Groove): | 9/64" |
| B: | 2 3/8" | Volts: | 12 |
| 6 Grooves | | | |

Part No. 1312003

Tecumseh/CCI



| | | | |
|------------------|--------|-------------|-------|
| A (Diameter): | 5 3/4" | C (Groove): | 7/50" |
| B: | 2" | Volts: | 12 |
| 6 Grooves | | | |

Part No. 1313001

Tecumseh/CCI



| | | | |
|------------------|--------|-------------|-------|
| A (Diameter): | 6 1/8" | C (Groove): | 7/50" |
| B: | N/A | Volts: | 12 |
| 6 Grooves | | | |

Part No. 1380004

Tecumseh/CCI



*Dual Lead Wire

| | | | |
|------------------|----------|-------------|-------|
| A (Diameter): | 5 13/16" | C (Groove): | 9/64" |
| B: | 1 5/8" | Volts: | 12 |
| 6 Grooves | | | |

Part No. 1380005

Tecumseh/CCI



| | | | |
|------------------|----------|-------------|-------|
| A (Diameter): | 5 13/16" | C (Groove): | 9/64" |
| B: | 2 1/8" | Volts: | 12 |
| 6 Grooves | | | |

Part No. 1380006

Tecumseh/CCI



*Dual Lead Wire

| | | | |
|------------------|----------|-------------|-------|
| A (Diameter): | 5 13/16" | C (Groove): | 9/64" |
| B: | 1 15/16" | Volts: | 12 |
| 8 Grooves | | | |

Part No. 1380007

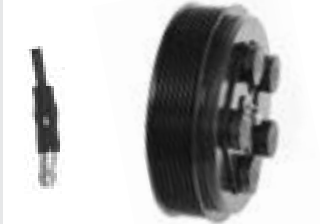
Tecumseh/CCI



| | | | |
|------------------|----------|-------------|----|
| A (Diameter): | 5 9/32" | C (Groove): | 1" |
| B: | 1 29/32" | Volts: | 12 |
| 8 Grooves | | | |

Part No. 1380012

Seltec/Diesel Kiki/Zexel



| | | | |
|------------------|---------|-------------|-------|
| A (Diameter): | 6 9/64" | C (Groove): | 9/64" |
| B: | N/A | Volts: | 12 |
| 8 Grooves | | | |

Part No. 1380013

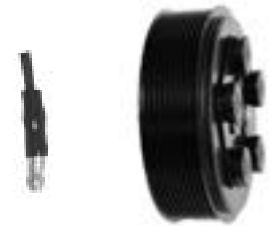
Seltec/Diesel Kiki/Zexel



| | | | |
|------------------|---------|-------------|-------|
| A (Diameter): | 6 9/64" | C (Groove): | 9/64" |
| B: | N/A | Volts: | 24 |
| 8 Grooves | | | |

Part No. 1380014

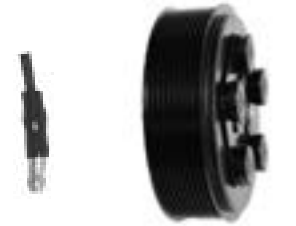
Seltec/Diesel Kiki/Zexel



| | | | |
|-------------------|---------|-------------|-------|
| A (Diameter): | 6 9/64" | C (Groove): | 9/64" |
| B: | N/A | Volts: | 12 |
| 10 Grooves | | | |

Part No. 1380015

Seltec/Diesel Kiki/Zexel



| | | | |
|-------------------|---------|-------------|-------|
| A (Diameter): | 6 9/64" | C (Groove): | 9/64" |
| B: | N/A | Volts: | 24 |
| 10 Grooves | | | |


Part No. 1399006

Tecumseh/CCI



| | | | |
|------------------|--------|-------------|-------|
| A (Diameter): | 5 2/5" | C (Groove): | 1/10" |
| B: | N/A | Volts: | 12 |
| 8 Grooves | | | |

Part No. 1399008
Tecumseh/CCI



**Dual Lead Wire*

| | | | |
|---------------|----|-------------|-------|
| A (Diameter): | 6" | C (Groove): | 9/64" |
| B: | 2" | Volts: | 12 |

6 Grooves

Part No. 1399009
Tecumseh/CCI



| | | | |
|---------------|----------|-------------|-------|
| A (Diameter): | 5 13/16" | C (Groove): | 9/64" |
| B: | 1 5/8" | Volts: | 12 |

8 Grooves


Part No. 1399051
Ford



| | | | |
|---------------|------|-------------|------|
| A (Diameter): | 5" | C (Groove): | 7/8" |
| B: | 3/4" | Volts: | 12 |

6 Grooves

Part No. 1399054
Ford



| | | | |
|---------------|--------|-------------|-------------------|
| A (Diameter): | 5 3/8" | C (Groove): | 1 (Groove): 1/16" |
| B: | N/A | Volts: | N/A |

8 Grooves


Part No. 1399059
Sanden



| | | | |
|---------------|----------|-------------|--------|
| A (Diameter): | 4 11/16" | C (Groove): | 27/32" |
| B: | 1 5/64" | Volts: | 12 |

7 Grooves

Part No. 1399067
Sanden



**Dual Lead Wire*

| | | | |
|---------------|----------|-------------|-------|
| A (Diameter): | 4 11/16" | C (Groove): | 9/64" |
| B: | N/A | Volts: | 12 |

8 Grooves

Part No. 1399070
Sanden



| | | | |
|---------------|----------|-------------|-------|
| A (Diameter): | 4 11/16" | C (Groove): | 9/64" |
| B: | 1 9/10" | Volts: | 12 |

8 Grooves

Part No. 1399071
Sanden

No Photo Available

| | | | |
|---------------|----------|-------------|-------|
| A (Diameter): | 4 11/16" | C (Groove): | 9/64" |
| B: | 1 3/10" | Volts: | 24 |

8 Grooves

Part No. 1399075
Sanden



| | | | |
|---------------|----------|-------------|-------|
| A (Diameter): | 4 59/64" | C (Groove): | 9/64" |
| B: | 2" | Volts: | 12 |

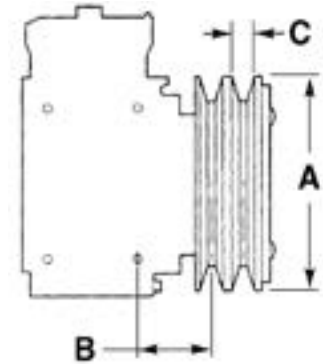
10 Grooves

Part No. 1399078
Sanden

No Photo Available

| | | | |
|---------------|---------|-------------|-------|
| A (Diameter): | 5 1/4" | C (Groove): | 9/64" |
| B: | 1 3/10" | Volts: | 12 |

8 Grooves



Multi-Groove

Multi-Groove Specifications

| A (Diameter) | B | C (Groove) | Number of Grooves | Volts | Notes | OEM No. | Part No. |
|---------------------------------|----------|------------|-------------------|-------|--------------------------|-----------|-----------------|
| Frigidaire, Harrison | | | | | | | |
| 4 1/4" | N/A | 7/8" | 6 | N/A | Frigidaire, Harrison | N/A | 1310007 |
| 4 1/4" | N/A | 7/8" | 6 | N/A | Frigidaire, Harrison | N/A | 1310009 |
| 5" | N/A | 7/8" | 6 | N/A | Frigidaire, Harrison | N/A | 1310010 |
| 4 1/4" | N/A | 7/8" | 6 | N/A | Frigidaire, Harrison | N/A | 1310016 |
| Blissfield/Tecumseh/CCI | | | | | | | |
| 12V | | | | | | | |
| 6" | 2 3/8" | 9/64" | 6 | 12 | Blissfield/Tecumseh/CCI | 518521 | 1312002 |
| 5 3/4" | 2" | 7/50" | 6 | 12 | Blissfield/Tecumseh/CCI | 522583 | 1312003 |
| 6 1/8" | N/A | 7/50" | 6 | 12 | Blissfield/Tecumseh/CCI | 520226 | 1313001 |
| 5 13/16" | 1 5/8" | 9/64" | 6 | 12 | Blissfield/Tecumseh/CCI | 522583 | 1380004 |
| 5 13/16" | 2 1/8" | 9/64" | 6 | 12 | Blissfield/Tecumseh/CCI | 520226 | 1380005 |
| 5 13/16" | 1 15/16" | 9/64" | 8 | 12 | Blissfield/Tecumseh/CCI | 522584 | 1380006 |
| 5 9/32" | 1 29/32 | 9/64" | 8 | 12 | Blissfield/Tecumseh/CCI | 515376 | 1380007 |
| 5 2/5" | N/A | 1/10" | 8 | 12 | Blissfield/Tecumseh/CCI | 515376 | 1399006 |
| 6" | 2" | 9/64" | 6 | 12 | Blissfield/Tecumseh/CCI | 14432 | 1399008* |
| 5 13/16" | 1 5/8" | 9/64" | 8 | 12 | Blissfield/Tecumseh/CCI | 522584 | 1399009 |
| Ford | | | | | | | |
| 5" | 3/4" | 7/8" | 6 | 12 | Ford | N/A | 1399051 |
| 5 3/8" | N/A | 1 1/16" | 8 | N/A | Ford | N/A | 1399054 |
| Sanden | | | | | | | |
| 12V | | | | | | | |
| 4 11/16" | 1 5/64" | 27/32" | 7 | 12 | Sanden | 6520-6010 | 1399059 |
| 4 11/16" | N/A | 9/64" | 8 | 12 | Sanden | 4767-9931 | 1399067 |
| 4 11/16" | 1 9/10" | 9/64" | 8 | 12 | Sanden | 4420-9931 | 1399070 |
| 4 59/64" (125mm) | 2" | 9/64" | 10 | 12 | Sanden | 4872-9930 | 1399075 |
| 5 1/4" (132mm) | 1 3/10" | 9/64" | 8 | 12 | Sanden | 4874-9932 | 1399078 |
| 24V | | | | | | | |
| 4 11/16" | 1 3/10" | 9/64" | 8 | 24 | Sanden | 4866-9938 | 1399071 |
| Seltec/Diesel Kiki/Zexel | | | | | | | |
| 12V | | | | | | | |
| 6 9/64" | N/A | 9/64" | 8 | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1380012 |
| 6 9/64" | N/A | 9/64" | 10 | 12 | Seltec/Diesel Kiki/Zexel | N/A | 1380014 |
| 24V | | | | | | | |
| 6 9/64" | N/A | 9/64" | 8 | 24 | Seltec/Diesel Kiki/Zexel | N/A | 1380013 |
| 6 9/64" | N/A | 9/64" | 10 | 24 | Seltec/Diesel Kiki/Zexel | N/A | 1380015 |



Clutch Part Number Cross-Reference

| Part No. | International | Ogura | CCI | Pitts | Truck Air | Euclid | Everco | Air Source | Red Dot | Red Dot OE |
|----------|---------------|--------|-----------|--------------|-----------|----------|--------|------------|------------|------------|
| 1313002 | 2016403C2 | 515528 | | 14196 | 02-0806 | E-802561 | | 5032 | | |
| 1313006 | 1669745C91 | 511204 | | 14216 | | E-802547 | | 5097 | | |
| 1314001 | ZGG704001 | | | 14533 | | | | | | |
| 1380001 | 1647566C91 | 501939 | 024-21590 | 14261/14192 | 02-3001 | E-802501 | 904236 | 5044 | RD5-4972-0 | 75R1202 |
| 1380002 | ZGG19776 | 522582 | 024-25238 | 14437 | | | | | | |
| 1380003 | ZGG11566 | 332639 | | | | | | | | |
| 1380003 | ZGG12135 | 332639 | | | | | | | | |
| 1380004 | ZGG19323 | 522583 | 024-25241 | 14565 | | | | | | |
| 1380006 | ZGG19841 | 522584 | 024-25247 | 14372 | | | | | | |
| 1380007 | 1818128C1 | 515376 | 024-25171 | 14195 | | | | 5029 | | |
| 1399002 | ZGG16355 | 511869 | | | 02-3039 | E-802254 | 904242 | 5056 | RD5-6646-0 | 75R0182 |
| 1399004 | 1669746C91 | 502742 | | 14193 | 02-3000 | E-802500 | 904412 | 5041 | RD5-4987-0 | 73R3452 |
| 1399005 | 481800C91 | | | 14190 | | | | | | |
| 1399005 | ZGG19311 | 502409 | 024-21942 | 14262,14190 | 02-3026 | E-802516 | 904346 | 5031 | RD5-4966-0 | 75R0302 |
| 1399008 | ZGG704000 | | 024-25244 | 14432 | | | | | | |
| 1399013 | 1653480C92 | 508888 | | 14191 | 02-0802 | | | | | |
| 1399014 | ZGG16360 | 511489 | | | | | | | | |
| 1399017 | ZGG11549 | 502731 | | | 02-3007 | E-802520 | 904360 | 5036 | RD5-4975-0 | 75R1652 |
| 1399019 | ZGG11548 | 502730 | | 10581 | 02-3021 | E-802519 | 904390 | 5040 | RD5-4974-0 | 75R1502 |
| 1399023 | ZGG11557 | 502736 | | 10591 | 02-3009 | E-802524 | 904364 | 5037 | RD5-4976-0 | 75R1802 |
| 1399026 | ZGG11562 | 502741 | | 10596 | 02-3012 | E-802529 | | 5039 | RD5-4981-0 | 75R2552 |
| 1399027 | 1676659C91 | 502400 | | 10761 | 02-3015 | E-802511 | 904372 | 5063 | RD5-4995-0 | 75R4652 |
| 1399042 | ZGG11207 | 509285 | | | 02-3065 | E-802145 | 904204 | 5057 | RD5-5486-0 | 75R0202 |
| 1399046 | ZGG12136 | 332334 | | 11153, 12455 | | | | 5041 | RD5-4994-0 | 75R4502 |
| 1399060 | ZGG12293 | 508821 | | 11947 | 02-1605 | E-802542 | 904312 | | RD5-4991-0 | 75R4052 |
| 1399064 | 1676660C91 | 502393 | | 10586 | 02-3005 | E-802508 | 904354 | 5096 | RD5-4984-0 | 75R3002 |

CLUTCHES



Clutch Cross-Reference

Clutch Part Number Cross-Reference (continued)

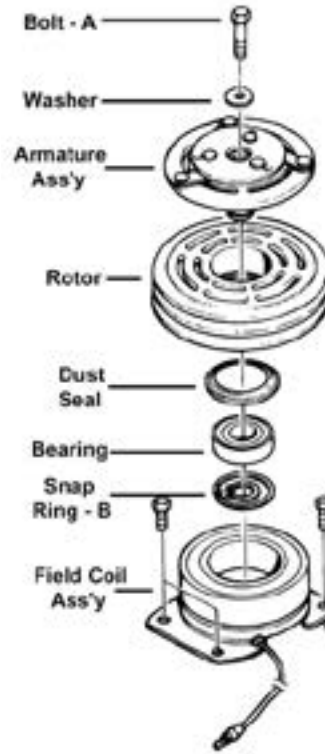
CLUTCHES

| Part No. | Delco | Warner | Volvo | Kenworth | Peterbilt | Mack | Ford | Freightliner |
|----------|---------|------------------|------------|------------------|--------------------|----------|-------------|----------------|
| 1313002 | | | | | | | | |
| 1313006 | | | | | | IMX246 | | |
| 1314001 | | | | | | | | |
| 1380001 | 15-4120 | 1411-39, 1406-21 | | K332-19, K332-24 | 18-01210 | IMX240 | C7AZ-2884-B | 024-25190 |
| 1380002 | | | | | | | | |
| 1380003 | | | | | | | | |
| 1380003 | | | | | | | | |
| 1380004 | | | | K332-59-7 | | | | 024-25241 |
| 1380006 | | | | | | | | 024-25247 |
| 1380007 | | | | | | | | |
| 1399002 | | | | | | | | |
| 1399004 | 14-4121 | 1411-41, 1466-22 | | K332-29 | 18-01866 | IMX246 | | A22-22498-000 |
| 1399005 | | | | | | | | |
| 1399005 | | | | K332-62-2 | | 1MX41281 | | 024-21942 |
| 1399008 | | | | | | | | |
| 1399013 | | | | | | | | |
| 1399014 | | | | | | | | |
| 1399017 | | | 02-7010496 | K332-40 | 18-01843, 18-02567 | IMXA3217 | | A22-22499 |
| 1399019 | 15-4248 | 1406-39 | 61103-0044 | | | | | |
| 1399023 | 15-4124 | 1406-43 | 02-7001224 | K332-43, K332-26 | 18-01212, 18-02570 | 208R031 | | A22-11669 |
| 1399026 | 15-4125 | 1406-44 | | K332-32 | | 1MX3217 | | |
| 1399027 | 15-4246 | 1406-97 | | K332-25 | | IMXA1279 | | A22-10761 |
| 1399042 | | | V1110272 | | | | | |
| 1399046 | 15-4148 | 1411-15, 1411-72 | 61103-3606 | K332-23, K332-29 | | 1MX2416 | | |
| 1399060 | | | 61103-0004 | | | | | |
| 1399064 | 15-4254 | 1406-23, 1411-70 | V8889022 | | | | D4FZ-2884 | A22-111671-000 |

Service Tips

The clutch is designed to turn the compressor on and off. This is achieved by controlling the voltage to an electromagnetic coil that engages or disengages depending on the demand of the evaporator.

| Clutch Service Tips | |
|--------------------------|---|
| Verify Clutch Engagement | With the engine running and the A/C on full, verify the clutch is engaging/disengaging. With a jumper wire hooked up from a reliable power source, the clutch plate should engage. If not, the plate is defective. |
| Field Coil | Open circuit in Field Coil will show during resistance check. |
| Pulley & Belt | The pulley and belt should be aligned and free of any noise or slippage |
| Rotor | The rotor should be free of any signs indicating rubbing on the field coil outer diameter. |



CLUTCHES



Notes
